

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 14.05.15 Job No.: RD5471 ADR Yes/No: N ADR Date: ECN #: 14- 552  
 Product No.: D205-634 Created By: Approved By:  
 Product Name: SKIDTUBES Checked By:

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CC	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO	
Sales Support Manager	Y	NM	

Reason for Change: New Product for DND

Documents Affected:  
 Release D205-634 Rev. H, ICA-D205-634 Rev. 5, DSI 9452 Rev. G, D412-1008 Rev. A, D5061, D5083 & D5084 Rev. A and MDL-D205-634 Rev. AD.

IF APPLICABLE: NCR: PAR: CAR:  
 PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	AJS		AJS 14.05.14
6	Update Document Record (DR)	N			
7	Update Product Compatibility Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.04.15
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.04.15
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.04.15
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	Y	KJ		14.04.15
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#36	14.04.15
17	Create / Update Change Record Form / Item Card Database	Y	KJ		14.04.15
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		
19	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.04.15
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.04.15
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:  
 Add -113, -145 & -147 @ CHG 001  
 Add D412-1008-011 @ CHG 001  
 Release D205-634 Rev. H, ICA-D205-634 Rev. 5, DSI 9452 Rev. G, D412-1008 Rev. A, D5061, D5083 & D5084 Rev. A and MDL-D205-634 Rev. AD.

ECN Verified & Complete: Date:

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Product Name: SKIDTUBES	Checked By: [Signature]		

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MD's issued

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

## Linda Lacelle

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**From:** Peggy McDonald  
**Sent:** April-23-14 12:33 PM  
**To:** Linda Lacelle; Nigel Forbes  
**Cc:** Mike Petsche; David Shepherd; Bill Beckett; Alain Madore; Steve Ghaleb  
**Subject:** DND landing gear

Get ready.....

I just had a call with **DND and we are going to get a PO**. A decision was recently made NOT to place any further POs for Bell skidtubes ☺

Lt Dan is checking on the quantity for the initial PO. I think the initial order will only be for skidtubes D205-634-113BK, also D412-666-011BK and the clamp kit D412-1008-011 (I also quoted our crosstubes). Please ensure we have everything in place to get these moving in production as soon as we get the order. ☺

Thanks for everyone's continued support on this one.  
Peggy

## Linda Lacelle

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**From:** David Shepherd  
**Sent:** April-28-14 10:25 AM  
**To:** Linda Lacelle; Peggy McDonald; Nigel Forbes  
**Cc:** Mike Petsche; Bill Beckett; Alain Madore; Steve Ghaleb  
**Subject:** RE: DND landing gear  
**Attachments:** ICA-D205-634Rev6.pdf

Linda,

D2580 Rev G is now signed off and will arrive in Hawkesbury tomorrow.

Peggy,

ICA-D205-634 Rev 6 is attached and can be forwarded to DND at your discretion.

Regards,  
David

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**From:** David Shepherd  
**Sent:** April-23-14 12:27 PM  
**To:** Linda Lacelle; Peggy McDonald; Nigel Forbes  
**Cc:** Mike Petsche; Bill Beckett; Alain Madore; Steve Ghaleb  
**Subject:** Re: DND landing gear

All,

I received D2580 Rev G with errors. Markups are with Alan for fixing. Unless it's buried in my email, I haven't seen the corrections.

With respect to the last minute ICA change that required a revision, the update is in my Inbox. I will try to review and sign this afternoon down here in Oceanside.

David

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**From:** Linda Lacelle

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**Sent:** Wednesday, April 23, 2014 9:40 AM

**To:** Peggy McDonald; Nigel Forbes

**Cc:** Mike Petsche; David Shepherd; Bill Beckett; Alain Madore; Steve Ghaleb

**Subject:** RE: DND landing gear

Great news Peggy! I am still missing the assembly w/o to get these started, I believe David still has these to approve.

LL

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**From:** Peggy McDonald

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